

Exhibit 26

ADVANCED CARDIOVASCULAR SYSTEMS
EXTRUSION DATA SHEET

EXTRUSION #: 10-576-1 AMOUNT (FEET): 23.00
DATE: 4-25-94 SIGNATURE/DATE Tom H 25-94

START TIME:
FINISH TIME:

MATERIALS :	MATERIAL DESC.	LOT# :	RM#
		-----	-----
		R&D	
PES			

PROCESS PERSON TTOMAS

EXTRUDER 10

REQUESTOR J.LEE

SA#

PRODUCT OTW

SET-UP PARAMETERS:

MANREL LGTH (EXT ONLY)	FLUSH	ROUND Y	EXPERIMENTAL Y
DIE I.D. .116	OVAL N	XHEAD Y	PRODUCTION N
MANREL O.D. .072			STRAIGHT N
SCREW TYPE PE-4770-3			
SCREEN TYPE 20 100 20			
START ID/OD .032/.038			
FINISH ID/OD .032/.038			

PROCESS PARAMETERS

TEMPERATURE SETPOINTS

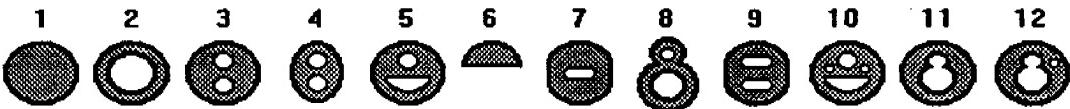
ZONE 1	500.0 MELT	75	0.0	SCREW RPM	6.0
ZONE 2	600.0 DIE	1	0.0	PSI SET	1619.0
ZONE 3	670.0 DIE	2	0.0	EXTR. AMP	10.8
CLAMP	670.0 DIE	3	670.0	PUL SPEED	100
INLET	690.0 W/B TEMP		0.0	W/B DIST.	.40
G/PUMP	32.0				
PMP OUT	600.0				
XHEAD	0.0				

250 - 48 hrs
MATERIAL DRYING TMP. 300 Hrs NEWPOINT - 71 # OF HRS DRYING HG hrs
4 hrs

ACTUAL PARAMETER COLLECTED EVERY 10 MINUTES

SETPOINT	ACTUAL 1	ACTUAL 2	ACTUAL 3	ACTUAL 4	ACTUAL
G/PUMP PSI					
PUMP AMP					
SCREW RPM					
EXTRUDER AMP					
PULLER SPEED					
BARREL 1					
BARREL 2					
BARREL 3					
HEAD PSI					
TUBING O.D.					
AVG.DIA.					
AVG.STD.DEV.					

Good & even
Very stable



Request # 2,197

Request Date 4/25/94

Extrusion # 10-576-A

Date Closed

<u>Machine Setup</u>		<u>Tooling</u>	<u>Dimensions</u>
Zone 1 500 F	Zone 2 600 F	<u>Die</u>	
Zone 3 670 F		Dwg. #	Tubing Profile = 02 (Single-Lumen)
Clamp F		ID / Shape .1160" (32)	High Wall
Adapter 670 F		Land Length Long	Low Wall
Die Body 670 F		Material Stainless	% Conc.
Die Nut 670 F		Comments Round	Basis Wgt.
		<u>Mandrel</u>	<u>Zumbach</u>
Brl Melt F	Flg Melt F	Dwg. #	<u>Setpoints</u>
Die Melt 750 F		Style Hypotube	Nominal
Throat F		Length 0.500"	Upper
Brl Pres 1710 PSI	Flg Pres PSI	Extension Flush	Lower
Die Pres 1520 PSI		<u>Miscellaneous</u>	
		Tubing Dwg. #	<u>Statistics</u>
		X-Head Bolt-On	Avg. Xbar
		Screens 20 100 200	Avg. Sigma
		Breaker Plate Single	Avg. Cp
			Avg. Cpk
			Oval. Xbar
<u>Screw</u>		<u>Puller</u>	
Speed 6 RPM	Mode Manual	Speed 100 FPM	<u>Water Bath</u>
Setting 1520 (%/PSI)	Amps 10	Mode Manual	Temp Ambient F
ID PE 4770-3		Setting (%)	Air Gap 0.4 "
			Flow 4 gph
			Dam Iris
<u>Materials</u>		<u>Drying</u>	
% Part# Rev Description		Lot#	Temp.(F) Time(Hrs) Dew Pt. % Moist.
100 VM-NEWKEY-1 A PES		NONE	
<u>Statistic Comments:</u>			
<u>Machine Comments:</u> Higher temperature was tried to correct the material accumulation on the tip of the die, but this didn't help the material started to degrade instead.			

